

Control the wood's energy

# Barbier SA

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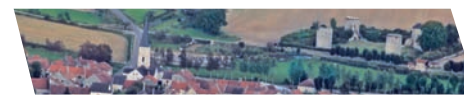


# A company at the heart of wood

In 1954, at Villaines en Duesmois in Bourgogne, in the heart of one of the most rich and beautiful forests in France, Maurice Barbier created : **the BARBIER sawmill**

Well rooted values...

BARBIER are a modern company, both industrial and efficient... *At the heart of wood*



Two production units are situated on more than 10 hectares (25 acres) of land. A hardwood sawmill processes over 15000m3 of logs for industry, distribution and crafts.



A second unit designs and manufactures industrial packaging.

With technological innovations, new technical and environmental regulations, BARBIER continue to play an important part in the promotion of wood as an essential material for construction, furnishing and comfort in everyday life.



Already one of the leaders in the French market, BARBIER are looking to expand internationally.



## Our Services

Half a century of experience in processing French hardwoods has allowed us to gain real expertise.

### ADMINISTRATION AND LOGISTICS:

- Reception
- Order management and administrative and accounting documents
- Preparation of export documents
- Delivery schedules and transport

### TECHNIQUE:

- Creation of specifications for production
- Advice on the choice of species and products depending on intended usage
- Preparing orders according to client specifications
- Quality checks with our yard manager

### COMMERCIAL:

- NATIONAL:
  - Our sales department is a local service
  - Quotations in 48 hours
  - Stock and product availability in real time
  - Participation in promotions and trade marketing
  - Litigation Management
- INTERNATIONAL:

An established network, liaising with our export manager, means we have a competitive approach to the market.





# Quality control and classification

Specialising in French hardwoods  
our society offers a very broad choice,  
with 14 species available.

The logs which are struck by the 'Marteau\* BARBIER' and destined for production  
are taken from sources specially selected by our *wood supplier* according to their  
geographical origin, the conditions imposed for logging and the future implementations  
of the wood.

*The quality checks* performed at each stage of processing the wood:  
sawing, drying and storage, allow us to provide products with characteristics  
and qualities that vary as little as possible.

*Storage* in warehouses or buildings with controlled atmospheres keeps our products  
in optimum condition before being placed on the market.

Measurements and classifications of products sold are evaluated and established  
in accordance with european legislations (*EN1310 and EN1311*).

Carefully  
managed resources...

*\*'hammer' - The tool used for marking logs, evident  
in France since the 14th century.*

Careful monitoring is a must!

## Drying wood.

«With well monitored drying it should be  
possible to dry wood without distortion  
and without alteration»

Drying is a delicate operation requiring accuracy  
and vigilance.

With a capacity for drying of 1000m<sup>3</sup>, divided  
into 10 cells, computerised processing, and highly  
qualified staff who carry out inspections on a daily  
basis, our sawmill is able to provide kiln dried  
wood in which the technical characteristics and  
appearance have been preserved.

Whether it is 'air' or 'artificial' drying the principles  
are the same. Far from conflicting, the two  
techniques are complimentary.

We have a permanent stock of air-dried wood  
to offer, especially in large thicknesses (65  
to 120 mm).





# A protected environment

The company and the environment.

Respecting nature...

## PEFC CERTIFICATION

The PEFC (*Program for the Endorsement of Forest Certification*) aims to control the obtention of wood from sustainable and renewable forests.

A PEFC 'chain of custody' is now the most reliable means of authenticating the origin of the wood supplied and of products on the market.

This certification serves to meet both the requirements of the public market and the environmental concerns of consumers  
(BARBIER: Custody chain No. FCBA / 03-0018 certificate 222/2009)

## MANAGING RESOURCES

Waste by-products from wood processing (like bark and sawdust) are used on-site to fuel the biomass boiler which produces the hot water needed for heating the dry storage buildings.

## CARBON FOOTPRINT

The study of our carbon footprint allows us to work to reduce emissions of greenhouse gases.

These voluntary actions are tangible proof of our commitment to the preservation of our forests and the protection of our environment.

*Our company is a founding member of the association 'EC2'*

*(Entreprises Citoyennes & Environnement Contrôlé - Corporate Citizens & Environment Control)*

## Species

Oak  
Fraxinus  
Acerabulus  
Larch  
Maple  
Prunus Avium  
Tillia  
Lime  
Larix  
Castanea savina  
Acacia  
Quercus  
Carpinus  
Castanea savina  
Hornbeam  
Pinus Sylvestrix  
Populus  
Alnus  
Douglas  
Scots Pine  
Fagus  
Acacias  
Charme  
Alder  
Poplar  
Pseudosuga  
Ash  
Cherry  
Beech

## Sawmill Production

**Boules:** Cut from logs of even quality, sawn to a single thickness and presented for purchase restacked as a log.

**Unedged lumber:** Boules from different logs of similar quality, sawn to a single thickness, sorted by length.

**Straight-edge Planks:** Planks with fixed widths, or again with random widths, are sorted by length.

**Oak Squares:** The squares are sorted by fixed lengths or lengths ranging from 30cm to 2M.

**Laminated Oak in 3- or 4-ply:**

DKD – 2 exterior layers each made of one single piece.

Middle ply with finger-joints.

KKK – Finger-jointed on all layers.

*A full list of sections and species is available on request.*

**Beams:** Air dried or fresh wood in standard dimensions.

*Large sections and lengths available on demand.*

**Processed products:** Flooring, decking, roofing elements.

Carpentry elements made to order.

**Secondary production unit:** Design and manufacture of packaging and wooden pallets to standard or custom specifications.

